

**SAFETY DATA SHEET**

in accordance with 29 CFR 1910.1200, WHMIS 2015 and Safe Work Australia

**Revision date:** 8 March 2024      **Date of previous issue:** 24 September 2020      **SDS No.** 236A-21

**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1. Product identifier**

ARC BX1 (Part A)

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Relevant identified uses:** ARC Polymer Composite. Repair damage caused by impact, abrasion, erosion or corrosion; rebuild worn areas; fill holes and cracks; provide abrasion resistant surfaces.

**Uses advised against:** No information available

**Reason why uses advised against:** Not applicable

**1.3. Details of the supplier of the safety data sheet**

**Company:**

A.W. CHESTERTON COMPANY  
860 Salem Street  
Groveland, MA 01834-1507, USA  
Tel. +1 978-469-6446  
(Mon. - Fri. 8:30 - 5:00 PM EST)  
SDS requests: [www.chesterton.com](http://www.chesterton.com)  
E-mail (SDS questions): [ProductSDSs@chesterton.com](mailto:ProductSDSs@chesterton.com)  
E-mail: [customer.service@chesterton.com](mailto:customer.service@chesterton.com)

**Supplier:**

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,  
Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055

**1.4. Emergency telephone number**

24 hours per day, 7 days per week  
Call Infotrac: 1-800-535-5053  
Outside N. America: +1 352-323-3500 (collect)  
NSW Poisons Information Centre (Australia): 13 11 26

**SECTION 2: HAZARDS IDENTIFICATION**

**2.1. Classification of the substance or mixture**

**2.1.1. Classification according to 29 CFR 1910.1200 / WHMIS 2015 / Safe Work Australia / GHS**

Skin irritation, Category 2, H315  
Skin sensitization, Category 1, H317  
Eye irritation, Category 2, H319  
Hazardous to the aquatic environment, Chronic, Category 3, H412

**2.1.2. Additional information**

For full text of H-statements: see SECTIONS 2.2 and 16.

**2.2. Label elements**

**Labeling according to 29 CFR 1910.1200 / WHMIS 2015 / Safe Work Australia / GHS**

**Hazard pictograms:**



**Signal word:**

Warning

**Hazard statements:**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.

<b>Precautionary statements:</b>	P261	Avoid breathing vapours.
	P264	Wash hands thoroughly after handling.
	P272	Contaminated work clothing must not be allowed out of the workplace.
	P273	Avoid release to the environment.
	P280	Wear protective gloves and eye/face protection.
	P302/352	IF ON SKIN: Wash with plenty of soap and water.
	P333/313	If skin irritation or rash occurs: Get medical advice/attention.
	P305/351/338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P337/313	If eye irritation persists: Get medical advice/attention.
	P362/364	Take off contaminated clothing and wash it before reuse.
	P501	Dispose of contents/container to an approved waste disposal plant.

**Supplemental information:** None

### 2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

Hazardous Ingredients <sup>1</sup>	% Wt.	CAS No.	GHS Classification
Epoxy resin (number average molecular weight <= 700)	10-20	9003-36-5* and 25068-38-6	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319** Aquatic Chronic 2, H411
Benzyl alcohol	1-5	100-51-6	Acute Tox. 4, H302/332 Eye Irrit. 2, H319
Other ingredients <sup>1</sup> :			
Aluminum oxide	45-55	1344-28-1	Not classified***
Silicon carbide	10-20	409-21-2	Not classified***
Silica (Quartz)	0.1-0.6	14808-60-7	Not classified***

<sup>1</sup>Alternative CAS No: 28064-14-4. \*\*Applies to CAS no. 1675-54-3 only.

\*\*\*Substance with a workplace exposure limit.

For full text of H-statements: see SECTION 16.

<sup>1</sup> Classified according to: 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L.O. 111F), WHMIS 2015, Safe Work Australia, GHS

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Inhalation:</b>	Not applicable
<b>Skin contact:</b>	Remove contaminated clothing. Wash clothing before reuse. Wash skin with soap and water. Consult physician if irritation develops.
<b>Eye contact:</b>	Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.
<b>Ingestion:</b>	Do not induce vomiting. Contact physician immediately.
<b>Protection of first-aiders:</b>	No action shall be taken involving any personal risk or without suitable training. Avoid contact with the product while providing aid to the victim. See section 8.2.2 for recommendations on personal protective equipment.

### 4.2. Most important symptoms and effects, both acute and delayed

Moderate eye and skin irritant. May cause skin sensitization as evidenced by rashes or hives.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

**SECTION 5: FIRE-FIGHTING MEASURES****5.1. Extinguishing media**

**Suitable extinguishing media:** Carbon dioxide, dry chemical, foam or water fog

**Unsuitable extinguishing media:** None known

**5.2. Special hazards arising from the substance or mixture**

**Hazardous combustion products:** Carbon monoxide, carbon dioxide, benzaldehyde.

**Other hazards:** Container may rupture from gas generation when exposed to intense heat. Do not allow runoff from firefighting to enter drains or water courses.

**5.3. Advice for firefighters**

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

**Australian HAZCHEM Emergency Action Code:** 2 Z

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

**6.2. Environmental Precautions**

Keep out of sewers, streams and waterways.

**6.3. Methods and material for containment and cleaning up**

Contain spill to a small area. Pick up with absorbent material (sand, sawdust, clay, etc.) and place in a suitable container for disposal.

**6.4. Reference to other sections**

Refer to section 13 for disposal advice.

**SECTION 7: HANDLING AND STORAGE****7.1. Precautions for safe handling**

Utilize exposure controls and personal protection as specified in Section 8. Wash thoroughly after handling. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, dry area.

**7.3. Specific end use(s)**

No special precautions.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL <sup>1</sup>		ACGIH TLV <sup>2</sup>		AUSTRALIA ES <sup>3</sup>	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Epoxy resin (number average molecular weight <= 700)	N/A	N/A	N/A	N/A	N/A	N/A
Benzyl alcohol	N/A	N/A	N/A	N/A	N/A	N/A
Aluminum oxide	(total)	15	(resp.)	1	N/A	10
	(resp.)	5				
Silicon carbide	(total)	15	(total)	10	N/A	10
	(resp.)	5	(resp.)	3		
Silica (Quartz)	(resp.)	0.05	(resp.)	0.025	(resp.)	0.05
	(total)	0.3				

<sup>1</sup> United States Occupational Health & Safety Administration permissible exposure limits

<sup>2</sup> American Conference of Governmental Industrial Hygienists threshold limit values

<sup>3</sup> Safe Work Australia, Workplace Exposure Standards for Airborne Contaminants

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**8.2. Exposure controls****8.2.1. Engineering measures**

No special requirements. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

**8.2.2. Individual protection measures**

**Respiratory protection:** Not normally needed.  
**Protective gloves:** Chemical resistant gloves (e.g., butyl rubber, nitrile)  
**Eye and face protection:** Safety goggles.  
**Other:** Impervious clothing as necessary to prevent skin contact.

**8.2.3. Environmental exposure controls**

Refer to sections 6 and 12.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	gritty paste	<b>pH</b>	not applicable
<b>Colour</b>	gray	<b>Kinematic viscosity</b>	0.9-1.9 million cSt @ 25°C
<b>Odour</b>	sweet	<b>Solubility in water</b>	insoluble
<b>Odour threshold</b>	not determined	<b>Partition coefficient</b>	not applicable
		<b>n-octanol/water (log value)</b>	
<b>Boiling point or range</b>	not determined	<b>Vapour pressure @ 20°C</b>	not determined
<b>Melting point/freezing point</b>	not determined	<b>Density and/or relative density</b>	2.33 kg/l
<b>% Volatile (by volume)</b>	0%	<b>Weight per volume</b>	19.4 lbs/gal.
<b>Flammability</b>	not applicable	<b>Vapour density (air=1)</b>	> 1
<b>Lower/upper flammability or explosion limits</b>	not applicable	<b>Rate of evaporation (ether=1)</b>	< 1
<b>Flash point</b>	123°C (254°F)	<b>% Aromatics by weight</b>	0%
<b>Method</b>	PM Closed Cup	<b>Particle characteristics</b>	not applicable
<b>Autoignition temperature</b>	not determined	<b>Explosive properties</b>	not applicable
<b>Decomposition temperature</b>	not determined	<b>Oxidising properties</b>	not applicable

**9.2. Other information**

Dynamic viscosity: 2-4 million cPs @ 25°C

**SECTION 10: STABILITY AND REACTIVITY****10.1. Reactivity**

Refer to sections 10.3 and 10.5.

**10.2. Chemical stability**

Stable

**10.3. Possibility of hazardous reactions**

No dangerous reactions known under conditions of normal use.

**10.4. Conditions to avoid**

Heat above 149°C (300°F).

**10.5. Incompatible materials**

Strong mineral acids and bases, strong organic bases and strong oxidizers like liquid Chlorine and concentrated Oxygen.

**10.6. Hazardous decomposition products**

Carbon monoxide, carbon dioxide, benzaldehyde.

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects**

**Primary route of exposure under normal use:** Skin and eye contact. Personnel with pre-existing skin and eye disorders and skin allergies may be aggravated by exposure.  
**Acute toxicity -**

**Oral:**

Based on available data on components, the classification criteria are not met. ATE-mix 42,268 mg/kg.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LD50, rat	> 5,000 mg/kg
Benzyl alcohol	LD50, rat	1,230 mg/kg
Aluminum oxide	LD50, rat	> 5,000 mg/kg
Silicon carbide	NOAEL, rat	2,000 mg/kg

**Dermal:**

Based on available data on components, the classification criteria are not met.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LD50, rabbit	> 2,000 mg/kg
Benzyl alcohol	LD50, rabbit	2,000 mg/kg
Silicon carbide	NOAEL, rat	2,000 mg/kg

**Inhalation:**

Based on available data on components, the classification criteria are not met. ATE-mix = 378 mg/l (vapour).

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LC0, rat, 5-8 hours	No mortality at vapor saturation level
Benzyl alcohol	LC50 inhalation, rat	4.178 mg/l (mist) 11 mg/l (vapour, ATE)

**Skin corrosion/irritation:**

Causes skin irritation.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Skin irritation, rabbit	Moderate irritation

**Serious eye damage/irritation:**

Causes serious eye irritation.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Eye irritation, rabbit	Moderate irritation
Benzyl alcohol	OECD 405	Irritating

**Respiratory or skin sensitisation:**

May cause an allergic skin reaction.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Skin sensitization, guinea pig	Sensitizing

**Germ cell mutagenicity:**

Epoxy resin (number average molecular weight <= 700), Aluminum oxide, Silicon carbide: based on available data, the classification criteria are not met.

**Carcinogenicity:**

The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use. Epoxy resin (number average molecular weight <= 700): based on available data, the classification criteria are not met.

**Reproductive toxicity:**

Epoxy resin (number average molecular weight <= 700), Aluminum oxide, Silicon carbide: based on available data, the classification criteria are not met.

**STOT – single exposure:**

Epoxy resin (number average molecular weight <= 700), Aluminum oxide, Silicon carbide: based on available data, the classification criteria are not met.

**STOT – repeated exposure:** Epoxy resin (number average molecular weight  $\leq$  700), Aluminum oxide, Silicon carbide: based on available data, the classification criteria are not met. Repeated inhalation of respirable free silica may cause scarring of the lungs with cough and shortness of breath. Silicosis, a delayed lung injury that is a disabling, progressive and sometimes fatal pulmonary fibrosis, may result. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use.

Substance	Test	Result
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	50 mg/kg bw/day
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, dermal, 90 days, rat, male / female (OECD 411)	10 mg/kg bw/day
Epoxy resin (CAS no. 1675-54-3)	Sub-chronic NOAEL, dermal, 90 days, mouse, male (OECD 411)	100 mg/kg bw/day
Epoxy resin (CAS no. 9003-36-5)	Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408)	250 mg/kg bw/day

**Aspiration hazard:** Based on available data, the classification criteria are not met.

**Other information:** None known

## SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

### 12.1. Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Epoxy resin (number average molecular weight  $\leq$  700): moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/l in the most sensitive species).

### 12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Epoxy resin: not readily biodegradable (biodegradation, OECD 301F, 28 days: 5%). Silica, Silicon carbide, Aluminum oxide: inorganic substances.

### 12.3. Bioaccumulative potential

Epoxy resin: Octanol/water partition coefficient (log Kow) 2.64 – 3.78; bioconcentration factor (QSAR)  $\leq$  31, low potential for bioaccumulation.

### 12.4. Mobility in soil

Paste. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater (Log Koc  $\leq$  3.65).

### 12.5. Endocrine disrupting properties

None known

### 12.6. Other adverse effects

None known

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with stabilized and solidified liquids with a properly licensed facility. May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

## SECTION 14: TRANSPORT INFORMATION

### 14.1. UN number or ID number

**ADG/ADR/RID/ADN/IMDG/ICAO:** NOT APPLICABLE

**TDG:** NOT APPLICABLE

**US DOT:** NOT APPLICABLE

### 14.2. UN proper shipping name

**ADG/ADR/RID/ADN/IMDG/ICAO:** NON-HAZARDOUS, NON REGULATED

**TDG:** NON-HAZARDOUS, NON REGULATED  
**US DOT:** NON-HAZARDOUS, NON REGULATED

**14.3. Transport hazard class(es)**

**ADG/ADR/RID/ADN/IMDG/ICAO:** NOT APPLICABLE

**TDG:** NOT APPLICABLE

**US DOT:** NOT APPLICABLE

**14.4. Packing group**

**ADG/ADR/RID/ADN/IMDG/ICAO:** NOT APPLICABLE

**TDG:** NOT APPLICABLE

**US DOT:** NOT APPLICABLE

**14.5. Environmental hazards**

NOT APPLICABLE

**14.6. Special precautions for user**

NOT APPLICABLE

**14.7. Maritime transport in bulk according to IMO instruments**

NOT APPLICABLE

**14.8. Other information**

NOT APPLICABLE

**SECTION 15: REGULATORY INFORMATION****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. National regulations****US EPA SARA TITLE III****312 Hazards:**

**Chemicals subject to reporting requirements of Section 313 of EPCRA and of 40 CFR 372:**

Skin irritation

None

Skin sensitization

Eye irritation

TSCA: All chemical components are listed or exempted.

**Other national regulations:** None

**SECTION 16: OTHER INFORMATION**

**Abbreviations and acronyms:** ADG: Australian Dangerous Goods Code  
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE: Acute Toxicity Estimate  
 BCF: Bioconcentration Factor  
 cATpE: Converted Acute Toxicity point Estimate  
 ES: Exposure Standard  
 GHS: Globally Harmonized System  
 ICAO: International Civil Aviation Organization  
 IMDG: International Maritime Dangerous Goods  
 LC50: Lethal Concentration to 50 % of a test population  
 LD50: Lethal Dose to 50% of a test population  
 LOEL: Lowest Observed Effect Level  
 N/A: Not Applicable  
 NA: Not Available  
 NOEC: No Observed Effect Concentration  
 NOEL: No Observed Effect Level  
 OECD: Organization for Economic Co-operation and Development  
 (Q)SAR: Quantitative Structure-Activity Relationship  
 REL: Recommended Exposure Limit  
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail  
 SDS: Safety Data Sheet  
 STEL: Short Term Exposure Limit  
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure  
 STOT SE: Specific Target Organ Toxicity, Single Exposure  
 TDG: Transportation of Dangerous Goods (Canada)  
 TWA: Time Weighted Average  
 US DOT: United States Department of Transportation  
 WHMIS: Workplace Hazardous Materials Information System  
 Other abbreviations and acronyms can be looked up at [www.wikipedia.org](http://www.wikipedia.org).

**Key literature references and sources for data:** Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)  
 Chemical Classification and Information Database (CCID)  
 European Chemicals Agency (ECHA) - Information on Chemicals  
 Hazardous Chemical Information System (HCIS)  
 National Institute of Technology and Evaluation (NITE)  
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

**Procedure used to derive the classification for mixtures according to GHS:**

Classification	Classification procedure
Skin Irrit. 2, H315	Calculation method
Skin Sens. 1, H317	Calculation method
Eye Irrit. 2, H319	Calculation method
Aquatic Chronic 3, H412	Calculation method

**Relevant H-statements:** H315: Causes skin irritation.  
 H317: May cause an allergic skin reaction.  
 H319: Causes serious eye irritation.  
 H302/332: Harmful if swallowed or if inhaled.  
 H411: Toxic to aquatic life with long lasting effects.

**Hazard pictogram names:** Exclamation mark

**Further information:** None

**Date of last revision:** 8 March 2024

**Changes to the SDS in this revision:** Complete change to represent new formulation.

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.