SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 29 December 2020 **Initial date of issue:** 30 October 2009 **SDS No.** 434B-7a

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC HT-T (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite to be mixed with ARC HT-T (Part A) to provide a corrosion resistant coating for hot water/steam environment.

1.3. Details of the supplier of the safety data sheet

Company:
A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com
Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

Supplier:

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin Corr. 1B, H314
Eye Dam. 1, H318
Acute Tox. 4, H302/332
Skin Sens. 1, H317
STOT RE 2, H373 (kidneys, liver, muscles)
Aquatic Chronic 3, H412

2.1.2. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:

Signal word: Danger

Hazard statements:	H314	Causes severe skin burns and eye damage.
	H302/332	Harmful if swallowed or if inhaled.
	H317	May cause an allergic skin reaction.
	H373	May cause damage to the kidneys, liver and muscles through prolonged or repeated exposure.
	H412	Harmful to aquatic life with long lasting effects.
Precautionary statements:	P260	Do not breathe mist.
	P264	Wash hands thoroughly after handling.
	P272	Contaminated work clothing must not be allowed out of the workplace.
	P273	Avoid release to the environment.
	P280	Wear protective gloves/clothing and eye/face protection.
	P303/361/353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
	P305/351/338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P301/330/331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
	P310	Immediately call a POISON CENTER or doctor/physician.
	P363	Wash contaminated clothing before reuse.
	P501	Dispose of contents/container to an approved waste disposal plant.
Supplemental information:	None	

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Hazardous Ingredients[1]	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Methyleneoxide, polymer with benzenamine, hydrogenated	45-55	135108-88-2 693-894-6	01-211998 3522-33	Acute Tox. 4, H302 Skin Corr. 1C, H314 Skin Sens. 1, H317 STOT RE 2, H373 (oral, kidneys) Aquatic Chronic 3, H412
4,4'-Methylenebis(cyclohexylamine)	40-50	1761-71-3 217-168-8	01-211954 1673-38	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT RE 2, H373 (liver, muscles)
Diethylenetriamine*	1-5	111-40-0 203-865-4	01-211947 3793-27	Acute Tox. 2, H330 Acute Tox. 4, H302/312 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Skin Sens. 1, H317
Other ingredients: di-''Isononyl'' phthalate	0.1-0.7	28553-12-0 249-079-5	NA	Not classified

*This component is toxic by inhalation if sprayed or if aerosol/mist is created. Refer to section 11 for additional toxicity information. For full text of H-statements: see SECTION 16.

[1] Classified according to:
* 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), California Proposition 65
* 1272/2008/EC, GHS, REACH
* WHMIS 2015
* Safe Work Australia

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Flood area with water while removing contaminated clothing. Wash clothing before reuse. Consult physician.

Eye contact: Flush eyes for at least 30 minutes with large amounts of water. Consult physician.

Ingestion: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Contact physician immediately.

Protection of first-aiders:

4.2. Most important symptoms and effects, both acute and delayed

Direct contact will cause burns to skin, eyes and mucous membranes. High vapor concentrations and mist can cause severe eye and respiratory tract irritation. May cause skin sensitization as evidenced by rashes or hives.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Carbon dioxide, dry chemical, alcohol-resistant foam

Unsuitable extinguishing media: No data available

5.2. Special hazards arising from the substance or mixture

Incomplete combustion may form carbon monoxide. May generate: ammonia gas, toxic nitrogen oxide gases.

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 3 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Provide adequate ventilation. Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Scoop up and transfer to a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not breathe spray. Utilize exposure controls and personal protection as specified in Section 8. Do not contaminate with sodium nitrite or other nitrosating agents, which could cause the formation of cancer-causing nitrosamine. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limit values

Ingredients	OSHA PEL[1]		ACGIH TLV[2]		UK WEL[3]		AUSTRALIA ES[4]	
	ppm	mg/m³	ppm	mg/m³	ppm	mg/m³	ppm	mg/m³
Methyleneoxide, polymer with benzenamine, hydrogenated	–	–	–	–	–	–	–	–
4,4'-Methylenebis(cyclohexylamine)	–	–	–	–	–	–	–	–
Diethylenetriamine	–	–	1 (skin)	4.2	1	4.3	1 (skin)	4.2
di-''Isononyl'' phthalate	–	–	–	–	–	5	–	–

[1] United States Occupational Health & Safety Administration permissible exposure limits
[2] American Conference of Governmental Industrial Hygienists threshold limit values
[3] EH40 Workplace exposure limits, Health & Safety Executive
[4] Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

Workers

Not available

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Not available

8.2. Exposure controls

8.2.1. Engineering measures

Provide sufficient ventilation to keep the vapor concentrations below the exposure limits. If necessary, provide local exhaust. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. In case of insufficient ventilation, utilize an approved organic vapor respirator (e.g., EN filter type A/P2).

Protective gloves: Chemical resistant gloves (e.g. neoprene, nitrile).

Eye and face protection: Safety goggles.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	viscous liquid	**Odour**	amine
Colour	blue	**Odour threshold**	not determined
Initial boiling point	> 215°C (> 420°F)	**Vapour pressure @ 20°C**	not determined
Melting point	not determined	**% Aromatics by weight**	none
% Volatile (by volume)	none	**pH**	not applicable
Flash point	> 100°C (> 212°F)	**Relative density**	1.019 kg/l
Method	PM Closed Cup	**Weight per volume**	8.48 lbs/gal.
Viscosity	2400 cps @ 25°C	**Coefficient (water/oil)**	< 1
Autoignition temperature	not determined	**Vapour density (air=1)**	> 1
Decomposition temperature	not determined	**Rate of evaporation (ether=1)**	< 1
Upper/lower flammability or explosive limits	not determined	**Solubility in water**	slightly soluble
Flammability (solid, gas)	not applicable	**Oxidising properties**	not determined
Explosive properties	not determined		

9.2. Other information

VOC, EPA 24: 0.6 lbs/gal.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Open flames and high temperatures.

10.5. Incompatible materials

Mineral and organic acids and strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Nitric acid, NOx, Ammonia, Carbon Monoxide, Carbon Dioxide, nitrosamines and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Primary route of exposure under normal use: Inhalation, skin and eye contact.

Acute toxicity -

Oral: Harmful if swallowed. ATE-mix = 410 mg/kg.

Substance	Test	Result
Methyleneoxide, polymer with benzenamine, hydrogenated	LD50, rat	449 mg/kg (estimated)
4,4'-Methylenebis(cyclohexylamine)	LD50, rat	380 mg/kg
Diethylenetriamine	LD50, rat	1080 mg/kg

Dermal: Based on available data on components, the classification criteria are not met. ATE-mix = 2264 mg/kg.

Substance	Test	Result
Methyleneoxide, polymer with benzenamine, hydrogenated	LD50, rabbit	2673 mg/kg
4,4'-Methylenebis(cyclohexylamine)	LD50, rabbit	2110 mg/kg
Diethylenetriamine	LD50, rabbit	1045 mg/kg

Inhalation: Harmful if inhaled (aerosol/mist). ATE-mix = 3.43 mg/l (aerosol/mist).

Substance	Test	Result
Diethylenetriamine	LC50, rat, 4 h	> 0.07 - < .3 mg/l (aerosol/mist)
Diethylenetriamine	LC50, rat, 4 h	No mortality at vapor saturation level

Skin corrosion/irritation: Causes burns.

Substance	Test	Result
Methyleneoxide, polymer with benzenamine, hydrogenated + 4,4'-Methylenebis(cyclohexylamine)	In vitro test	Corrosive
Diethylenetriamine	Skin irritation, rabbit	Corrosive

Serious eye damage/ irritation: Causes serious eye damage.

Substance	Test	Result
Diethylenetriamine	Eye irritation	Corrosive

Respiratory or skin sensitisation: May cause skin sensitization as evidenced by rashes or hives.

Substance	Test	Result
Diethylenetriamine	Skin sensitization, guinea pig	Sensitizing

Germ cell mutagenicity: Diethylenetriamine: based on available data, the classification criteria are not met.

Carcinogenicity: As per 29 CFR 1910.1200 (Hazard Communication), this product contains no carcinogens as listed by the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC), the Occupational Safety and Health Administration (OSHA) or Regulation (EC) No 1272/2008. WARNING: This product contains a chemical(s) known to the State of California to cause cancer (di-''Isononyl'' Phthalate).

Reproductive toxicity: Diethylenetriamine: not expected to cause toxicity.

STOT-single exposure: Diethylenetriamine: may cause respiratory irritation.

STOT-repeated exposure: May cause damage to the kidneys, liver and muscles through prolonged or repeated exposure. Based on data from similar materials (mixed polycycloaliphatic amines).

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Harmful to aquatic life with long lasting effects. Methyleneoxide, polymer with benzenamine, hydrogenated: 48 h EC50 (for daphnia) = 15.4 mg/l.

12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Diethylenetriamine, 4,4'-Methylenebis(cyclohexylamine): expected to be resistant to biodegradation.

12.3. Bioaccumulative potential

Methyleneoxide, polymer with benzenamine, hydrogenated: does not bioaccumulate. 4,4'-Methylenebis(cyclohexylamine): low potential for bioaccumulation (bioconcentration factor < 100, estimated). Diethylenetriamine: bioconcentration in aquatic organisms is not expected to be significant (log Kow: -2.13).

12.4. Mobility in soil

Liquid. Slightly soluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Diethylenetriamine: expected to be highly mobile in soil.

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Combine resin and curative. The final cured material is considered nonhazardous. Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). Incinerate waste product when in liquid form with a properly licensed facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

ADR/RID/ADN/IMDG/ICAO:	UN2735
TDG:	UN2735
US DOT:	UN2735

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO:	AMINES, LIQUID, CORROSIVE, N.O.S. (CYCLOALIPHATIC AMINE)
TDG:	AMINES, LIQUID, CORROSIVE, N.O.S. (CYCLOALIPHATIC AMINE)
US DOT:	AMINES, LIQUID, CORROSIVE, N.O.S. (CYCLOALIPHATIC AMINE)

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO:	8
TDG:	8
US DOT:	8

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO:	III
TDG:	III
US DOT:	III

14.5. Environmental hazards

NO ENVIRONMENTAL HAZARDS

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

US DOT: May be shipped as Limited Quantities in packaging having a rated capacity gross weight of 66 lb. or less and in inner packages not over 5 Liters (49 CFR 173.154 (b),(2)). ERG NO. 153

IMDG: EmS F-A, S-B, IMDG segregation group 18-Alkalis

ADR: Classification code C7, Tunnel restriction code (E)

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU regulations

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations

US EPA SARA TITLE III

312 Hazards:	**313 Chemicals:**
Immediate	None
Delayed	

Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE: Acute Toxicity Estimate
BCF: Bioconcentration Factor
cATpE: Converted Acute Toxicity point Estimate
CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
ES: Exposure Standard
GHS: Globally Harmonized System
ICAO: International Civil Aviation Organization
IMDG: International Maritime Dangerous Goods
LC50: Lethal Concentration to 50 % of a test population
LD50: Lethal Dose to 50% of a test population
LOEL: Lowest Observed Effect Level
N/A: Not Applicable
NA: Not Available
NOEC: No Observed Effect Concentration
NOEL: No Observed Effect Level
OECD: Organization for Economic Co-operation and Development
PBT: Persistent, Bioaccumulative and Toxic substance
(Q)SAR: Quantitative Structure-Activity Relationship
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
REL: Recommended Exposure Limit
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS: Safety Data Sheet
STEL: Short Term Exposure Limit
STOT RE: Specific Target Organ Toxicity, Repeated Exposure
STOT SE: Specific Target Organ Toxicity, Single Exposure
TDG: Transportation of Dangerous Goods (Canada)
TWA: Time Weighted Average
US DOT: United States Department of Transportation
vPvB: very Persistent and very Bioaccumulative substance
WEL: Workplace Exposure Limit
WHMIS: Workplace Hazardous Materials Information System
Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data:

Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
Chemical Classification and Information Database (CCID)
European Chemicals Agency (ECHA) - Information on Chemicals
Hazardous Chemical Information System (HCIS)
National Institute of Technology and Evaluation (NITE)
Swedish Chemicals Agency (KEMI)
U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Acute Tox. 4, H302/332	Calculation method
Skin Sens. 1, H317	Calculation method
STOT RE 2, H373B	Calculation method
Aquatic Chronic 3, H412	Calculation method

Relevant H-statements:

H302: Harmful if swallowed.
H312: Harmful in contact with skin.
H314: Causes severe skin burns and eye damage.
H317: May cause an allergic skin reaction.
H318: Causes serious eye damage.
H330: Fatal if inhaled.
H332: Harmful if inhaled.
H335: May cause respiratory irritation.
H373: May cause damage to organs through prolonged or repeated exposure.
H412: Harmful to aquatic life with long lasting effects.

Hazard pictogram names: Corrosion, exclamation mark, health hazard

Changes to the SDS in this revision: Section 14.8.

Date of last revision: 29 December 2020

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.